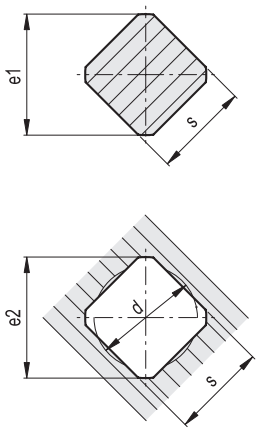
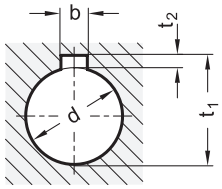
10.2 DIN 79 YUVARLAK DELİKLER VE ŞAFTLAR

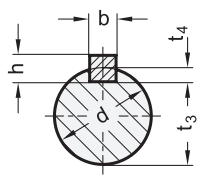


DIN 79 YUVARLAK DELİKLER VE ŞAFTLAR

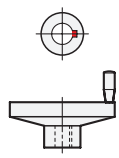
s H11/h11	d maks.	e1 maks.	e1 min.	e2 min.
4	4.2	5	4.8	5.3
5	5.3	6.5	6	6.6
5.5	5.8	7	6.6	7.2
6	6.3	8	7.2	8.1
7	7.3	9	8.4	9.1
8	8.4	10	9.6	10.1
9	9.5	12	10.8	12.1
10	10.5	13	12	13.1
11	11.6	14	13.2	14.1
12	12.6	16	14.4	16.1
13	13.7	17	15.6	17.1
14	14.7	18	16.8	18.1
16	16.8	21	19.2	21.2
17	17.9	22	20.4	22.2
19	20	25	22.8	25.2
22	23.1	28	26.4	28.2
24	25.3	32	28.8	32.2
27	28.4	36	32.4	36.2
30	31.7	40	36	40.2
32	33.7	42	38.4	42.2
36	38	48	43.3	48.2
41	43.2	54	49.3	54.2
46	48.5	60	55.2	60.2
50	52.7	65	60	65.2
55	57.9	72	66	72.2

10.3 DIN 6885/ UNI 6604 KAMA KANALI

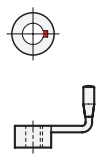




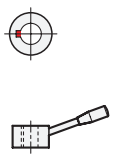
Kama kanalını konumlandırma:



El çarkları



Çevirme kolları



Kontrol kolları

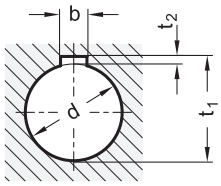
DIN 6885/1 KAMA KANALI

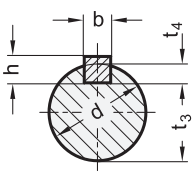
d	b P9/JS9 Göbek kama kanalı	b P9/N9 Şaft kama kanalı	h	$t_1 = d + t_2$	t_2	$t_3 = d - t_4$	t_4
6	2	2	2	7	1 +0.1	4.8	1.2 +0.1
7	2	2	2	8	1 +0.1	5.8	1.2 +0.1
8	2	2	2	9	1 +0.1	6.8	1.2 +0.1
9	3	3	3	10.4	1.4 +0.1	7.2	1.8 +0.1
10	3	3	3	11.4	1.4 +0.1	8.2	1.8 +0.1
11	4	4	4	12.8	1.8 +0.1	8.5	2.5 +0.1
12	4	4	4	13.8	1.8 +0.1	9.5	2.5 +0.1
13	5	5	5	15.3	2.3 +0.1	10	3 +0.1
14	5	5	5	16.3	2.3 +0.1	11	3 +0.1
15	5	5	5	17.3	2.3 +0.1	12	3 +0.1
16	5	5	5	18.3	2.3 +0.1	13	3 +0.1
17	5	5	5	19.3	2.3 +0.1	14	3 +0.1
18	6	6	6	20.8	2.8 +0.1	14.5	3.5 +0.1
20	6	6	6	22.8	2.8 +0.1	16.5	3.5 +0.1
22	6	6	6	24.8	2.8 +0.1	18.5	3.5 +0.1
24	8	8	7	27.3	3.3 +0.1	20	4 +0.2
25	8	8	7	28.3	3.3 +0.2	21	4 +0.2
26	8	8	7	29.3	3.3 +0.2	22	4 +0.2
28	8	8	7	31.3	3.3 +0.2	24	4 +0.2
30	8	8	7	33.3	3.3 +0.2	26	4 +0.2

DIN 6885/1 KAMA KANALI							
d	**b P9/JS9 Göbek kama kanalı**	**b P9/N9 Şaft kama kanalı**	**h**	**$t_1 = d + t_2$**	**t_2**	**$t_3 = d - t_4$**	**t_4**
32	10	10	8	35.3	3.3 +0.2	27	5 +0.2
34	10	10	8	37.3	3.3 +0.2	29	5 +0.2
35	10	10	8	38.3	3.3 +0.2	30	5 +0.2
36	10	10	8	39.3	3.3 +0.2	31	5 +0.2
38	10	10	8	41.3	3.3 +0.2	33	5 +0.2
40	12	12	8	43.3	3.3 +0.2	35	5 +0.2
42	12	12	8	45.3	3.3 +0.2	37	5 +0.2
44	12	12	8	47.3	3.3 +0.2	39	5 +0.2

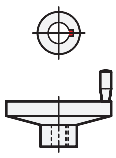
Kama kanalı genişliği
P9 sıkı oturma (standart tasarım)
JS9 veya N9 gevşek oturma (standart tasarım)

Diğer toleranslar / tolerans aralıkları ayrı olarak belirtilmelidir ve yazılı bir anlaşma gerektirirler.

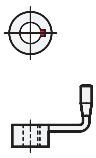




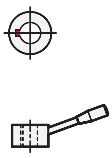
Kama kanalını konumlandırma:



El çarkları



Çevirme kolları



Kontrol kolları

DIN 6885/2 KAMA KANALI							
d	**b P9/JS9 Göbek kama kanalı**	**b P9/N9 Şaft kama kanalı**	**h**	**$t_1 = d + t_2$**	**t_2**	**$t_3 = d - t_4$**	**t_4**
11	4	4	4	12.1	1.1 +0.1	8	3 +0.1
12	4	4	4	13.1	1.1 +0.1	9	3 +0.1
13	5	5	5	14.3	1.3 +0.1	9.2	3.8 +0.1
14	5	5	5	15.3	1.3 +0.1	10.2	3.8 +0.1
15	5	5	5	16.3	1.3 +0.1	11.2	3.8 +0.1
16	5	5	5	17.3	1.3 +0.1	12.2	3.8 +0.1
17	5	5	5	18.3	1.3 +0.1	13.2	3.8 +0.1
18	6	6	6	19.7	1.7 +0.1	13.6	4.4 +0.1
20	6	6	6	21.7	1.7 +0.1	15.6	4.4 +0.1
22	6	6	6	23.7	1.7 +0.1	17.6	4.4 +0.1
24	8	8	7	25.7	1.7 +0.1	18.6	5.4 +0.2
25	8	8	7	26.7	1.7 +0.1	19.6	5.4 +0.2
26	8	8	7	27.7	1.7 +0.2	20.6	5.4 +0.2
28	8	8	7	29.7	1.7 +0.2	22.6	5.4 +0.2
30	8	8	7	31.7	1.7 +0.2	24.6	5.4 +0.2
32	10	10	8	34.1	2.1 +0.2	26	6 +0.2
34	10	10	8	36.1	2.1 +0.2	28	6 +0.2
35	10	10	8	37.1	2.1 +0.2	29	6 +0.2
36	10	10	8	38.1	2.1 +0.2	30	6 +0.2
38	10	10	8	40.1	2.1 +0.2	32	6 +0.2
40	12	12	8	42.1	2.1 +0.2	34	6 +0.2
42	12	12	8	44.1	2.1 +0.2	36	6 +0.2
44	12	12	8	46.1	2.1 +0.2	38	6 +0.2
45	14	14	9	47.6	2.6 +0.2	38.5	6.5 +0.2
46	14	14	9	48.6	2.6 +0.2	39.5	6.5 +0.2
48	14	14	9	50.6	2.6 +0.2	41.5	6.5 +0.2
50	14	14	9	52.6	2.6 +0.2	43.5	6.5 +0.2

* Bu DIN standardı formu, 2008-10'daki değişiklik olmadan çizilmiştir.
Bu norma referans veren ürünler, belirtilen norma göre üretilmeye devam edilecektir.

Kama kanalı genişliği
P9 sıkı oturma (standart tasarım)
JS9 veya N9 gevşek oturma (standart tasarım)

Diğer toleranslar / tolerans aralıkları ayrı olarak belirtilmelidir ve yazılı bir anlaşma gerektirirler.